

STANDARD SPECIFICATIONS

	MO-623N	MO-644DN	MO-654DEN	MO-655N
Sewing Speed	Maximum 1,500 spm			
Number of Threads	2/3 Threads	2/3/4 Threads		2/3/4/5 Threads
Needle	Household Machine Size 11 or 14			
Overlocking Width	Standard: 4 mm Rolled Hem: 1.0 - 1.5 mm	Left Needle: 6 mm / Right Needle: 4 mm Rolled Hem: 2 mm		Chain Needle: 10 mm Left Needle: 6 mm / Right Needle: 4mm Rolled Hem: 2 mm
Stitch Length	1 - 4 mm (Standard: 2.5 mm) / Rolled Hem: 1.0 - 1.5 mm			
Differential Feed	—	0.7 - 2.0 Ratio		
Tension	Industrial Type Dial / 1 Rotation			
Built-In Rolled Hemming	2 or 3 Thread	Right (Narrow) or Left (Wide) Needle / 2 or 3 Thread		
Flatlock	2 or 3 Thread	Right or Left Needle / 2 or 3 Thread		
Multi Purpose Foot	Tape, Ribbon, Narrow Elastic Application			
Presser Foot Lift	5 mm			
Dimensions	270mm(w)x260mm(d)x295mm(h)	270mm(w)x345mm(d)x295mm(h)		315mm(w)x345mm(d)x295mm(h)
Weight	6.8 Kg	7.0 Kg		7.4 Kg

STITCH VARIATIONS

Model	2-Thread Chain Stitch	5-Thread Safety Stitch	4-Thread Overlock	3-Thread Overlock	3-Thread Rolled Hem	3-Thread Narrow Overlock	Frill 3-Thread Rolled Hem with Diff. Feed	3-Thread Flatlock	2-Thread Overcast	2-Thread Rolled Hem
MO-623N	—	—	—	●	●	●	—	●	●	●
MO-644DN	—	—	●	●	●	●	●	●	●	●
MO-654DEN	—	—	●	●	●	●	●	●	●	●
MO-655N	●	●	●	●	●	●	●	●	●	●

MACHINE COMPARISON

	MO-623N	MO-644DN	MO-654DEN	MO-655N
Adjustable Stitch Length	Standard			
Lower Knife Adjustment	Standard			
Heavy Duty Knife System	Standard			
Automatic Rolled Hemming	Standard			
Sewing Light	Standard			
Multi Purpose Foot	Standard			
Sewing Width Gauge	Standard			
Color-Coded Threading Guides	Standard			
Thread Tension Dials	Standard			
2/3 Thread Converter	Optional		Standard	
Adjustable Differential Feed	—	Standard		
Lower Looper Threader	—	Standard		
Chain Looper Threader	—	—		Standard
Auxiliary Bed	—	—		Standard

JUKI
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JUKI ECO PRODUCTS



This is an eco-friendly product which complies JUKI ECO PRODUCTS standards for protecting the environment.

●The sewing machine complies with the "JUKI Group Green Procurement Guidelines" on the use of hazardous substances, which is stricter than other restrictions, such as those of the RoHS Directive.

For details of JUKI PRODUCTS, refer to:
http://www.juki.co.jp/eco_e/index.html

*The RoHS Directive is an EU Directive limiting the use of 6 hazardous substances (lead, hexavalent chromium, mercury, cadmium, PBB and PBDE) in electrical and electronic equipment. The Juki Green Procurement Guideline is the voluntarily established criteria to eliminate not only the aforementioned six substances, but also other ones which also adversely affect the environment.

JUKI CORPORATION holds the rights to change technical specifications without prior notice. 2106(WL)

MO-600N Series

JUKI

JUKI home overlockers are easy-to-use and are known for their industrial machine technology and high quality stitching

LED LIGHT INCLUDED



MO-655N



MO-654DEN



MO-644DN



MO-623N

A World Leader in Sewing Machine Technology

MO-600N Series

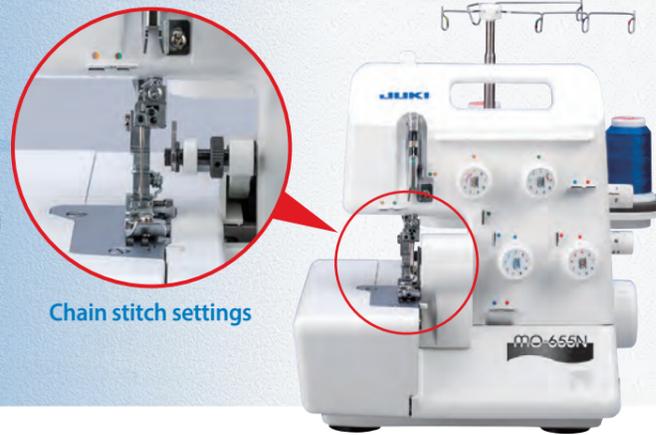
LED LIGHT INCLUDED

Create the latest fashions, decorative home items, and crafts with the **MO-600N Series** Overlockers.

MO-655N

2-Needle, 2/3/4/5 Thread Overlock with Automatic Rolled Hemming, Differential Feed and Chainstitch

With this 5 thread overlocker, you can meet new sewing challenges with a wide range of overlock stitch variations. The MO-655N performs a 2-thread chain stitch making it possible to sew a secure 5-thread safety stitch other features include differential feed and automatic rolled hemming!



Chain stitch settings

MO-654DEN

2-Needle, 2/3/4 Thread Overlock with Automatic Rolled Hemming and Differential Feed

Expand your sewing capabilities with the MO-654DEN, 4-thread machine, offering a variety of stitch selections as well as differential feed and automatic rolled hemming. Create the latest fashion styles and home décor items when sewing light to heavy weight fabrics.



MO-644DN

2-Needle, 2/3/4 Thread Overlock with Automatic Rolled Hemming and Differential Feed

Let your creativity soar with one of JUKI's most popular machines. This 4-thread overlock with differential feed and automatic rolled hemming was designed with economy and performance in mind to sew all the popular overlock stitch variations.



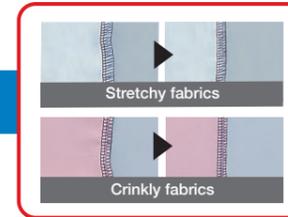
MO-623N

1-Needle, 2/3 Thread Overlock with Automatic Rolled Hemming

A beginner or advanced sewer can create simple projects or elegant fashions with the MO-623N single needle, 2/3 thread overlocker with automatic rolled hemming. Designed with JUKI industrial technology, this economical unit gives unbelievable overlocker performance.



FEATURES



Differential Feed

is easily controlled and adjusted by a dial located on the exterior, left hand side of the machine.

For MO-654DEN/655N models the turn dial is located on the exterior, right hand side.

Color-Coded Threading Guides

throughout the machine make threading easy and efficient.

Adjust Stitch Length

by simply turning the knob located inside the machine within the range of 1 to 4 mm. (MO-623N/644DN).

For MO-654DEN/655N models, a convenient turn dial is located on the exterior right hand side.

Lower Knife Adjustment Knob

adjusts the lower knife quickly to change the width of fabric in the seam allowance, for perfect seams and rolled edges.

Heavy-Duty Knife System

operates with a dedicated drive to assure consistent and easy cutting of light to heavy weight fabrics.



▲ MO-644DN

▲ MO-654DEN/655N



▲ MO-623N/644DN

▲ MO-654DEN/655N



▲ MO-623N/644DN

▲ MO-654DEN/655N



Upper Knife Releasing System

removes the upper knife so that threading is made safer and easier.



Automatic Rolled Hemming

can now be created quickly and easily with built-in fingertip control. There is no need to change the foot or plate.



Lower Looper Threader

allows for easy threading in seconds— simply slide your thread into a slot and snap the looper back in place. (MO-654DEN/655N only)



Multi-Purpose Foot

comes equipped with a slotted tape guide, which can be used to sew woven tape, elastic, sequins and ribbon.



Chain Looper Threader

is out of the way when overlocking. To thread, simply push a button and the looper snaps down for easy threading. (MO-655N only)

OPTIONAL ATTACHMENTS



Blind Stitch Presser Foot

Part No. A9810-634-0A0A
(For use with right needle only)



Universal Blind Stitch Presser Foot

Part No. A9521-634-0A0A
(For use with left or right needle)



Elasticator Presser Foot

Part No. A9815-655-0A0A



Piping Presser Foot

Part No. A9865-655-0A0A



Cording Presser Foot

Part No. A9820-655-0A0A



Beading Presser Foot

Part No. A9870-634-0A0A



Curved Beading Presser Foot

Part No. A9511-634-0A0A



Gathering Presser Foot

Part No. A9860-655-0A0C



Waste Collector

Part No. A9108-202-000

Attachments are also available in 3, 6 and 8 piece sets